



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5162-041
Job Sheet 169632



Part No: D5162-041

Job Qty: 1 ea

Part Name: Seat Structure Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 1/8/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D3016 REV (DEO) A1, D5162 REV A, D5189 REV A, D3017 REV C IPP REV:A 14.11.05 NEW ISSUE
DD VERF:JLM IPP REV:B 15-02-06 AS PER DWG REV:A DD VERF:JLMIPP REV:C 16.08.31 ADD D3016
PARTS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/4/18	0.00	0.00	Start Up Stores/Pkg-1		EL
110	Large Fab	1 pcs		1/6/18	24.00	4.63	Large Fab 4		EL DAS
140	QC	1 pcs		1/6/18	0.00	0.00	QC5		38
165	Large Fab	1 pcs		1/6/18	0.00	4.63	Large Fab 4		9-89
170	QC	1 pcs		1/6/18	0.00	0.00	QC9		EL
175	QC	1 pcs		1/6/18	0.00	0.00	QC5		13-104
180	HandFinish	1 pcs		1/6/18	0.00	0.47	HandFinish1		PD 15-1-03
190	QC	1 pcs		1/6/18	0.00	0.00	QC7-5		2018/01/09/31
200	Small Fab	1 pcs		1/6/18	0.00	1.00	Small Fab-8		EL
210	QC	1 pcs		1/6/18	0.00	0.00	QC5		DAS
220	Powdercoat	1 pcs		1/6/18	0.00	0.29	Powdercoat3		38
230	QC	1 pcs		1/6/18	0.00	0.00	QC3		18-01-17
240	Small Fab	1 pcs		1/8/18	0.00	1.00	Small Fab-8		EL
250	QC	1 pcs		1/8/18	0.00	0.00	QC5		8
260	Packaging	1 pcs		1/8/18	0.00	0.00	Packaging3-2		8
270	QC21-SA	1 Ea		1/8/18	0.00	0.00	QC21		8-89

M 136370.

START: 11:55 O.V.T: 320° FINISH: 12:25

JAN 19 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2199-31	1	12	0	0
	D3016-1	2	6	0	0
	D3016-11	2	6	0	0
	D3016-13	2	22	0	0
	D3016-15	2	19	0	0
	D3016-17	2	22	0	0
	D3016-3	4	12	0	0
	D3016-5	2	2	0	0
	D3016-7	4	12	0	0
	D3016-9	2	6	0	0
	D3017-11	4	55	0	0
	D3017-7	3	35	0	0
	D3020-1	4	14	0	0
	D3022-1	1	2	0	0
	D3023-1	1	3	0	0

	D4667-041	1	4	0	0
	D5159-041	1	1	0	0
	D5159-043	1	2	0	0
	D5159-045	1	1	0	0
	D5190-1	1	0	0	0
	D5190-3	1	10	0	0
	M4130NT0.750W.049	14	61	0	0
	M4130NT0.750W.083	3	31	0	0
200-Small Fab	MS20600-AD4W2	40 40	151	0	0
240-Small Fab	AN3-12A	3 F153854	103	0	0
	AN4-14A	2 S014731	428	0	0
	AN4-4A	1 S019363	60	0	0
	AN4-6A	1 Fm138045-1	695	0	0
	AN970-4	1 S016395	276	0	0
	D3024-1	3 F160410	24	0	0
	D3031-1	2 S012026	18	0	0
	MS20600-AD4W4	4 S025738	1,227	0	0
	MS20600-AD4W5	8 S016897	101	0	0
	MS21042L3	17 S006901	4,226	0	0
	MS21042L4	8 S011881 (4)	4,240	0	0
303 - GA	MS24693-640 S272	4 Fm127736-350	350	0	0
286 - GA	MS27039-1-17	1 Fm127831	4106	0	0
	MS27039-1-18	3 F123522	1,414	0	0
	MS27039-1-19	4 Fm124134	303	0	0
	MS27039-1-20	2 S000680	115	0	0
	MS27039-4-20	4 Fm137321	40	0	0
	MS27039-4-21	2 Fm135774	41	0	0
260A - GA	NAS1149D0332J	30 S020606	4,001	0	0
264 - GA	NAS1149D0432J	17 Fm137459-15	694	0	0
550	NAS43DD4-16FC	2 Fm135774-37	37	0	0
S000552	MS20600-AD4W3	6x			

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027999



Seat Structure Assembly

PART NO: D5162-041

Revision:

Operation:

Change No:

Start up Operation

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 01/02/18

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